

Service • Quality • Innovation

# PowerBreather™ - Standard

The #1 Trusted Desiccant Breathers for protecting your lubricants and industrial equipment from moisture and particulate intrusion.





## **PowerBreather**<sup>TM</sup>

When contaminated air enters the top of the breather, it passes through layered filter media, preventing solid particles from entering the breather and causing undue wear to your equipment. Filtered air passes through a bed of PowerGel<sup>TM</sup>, which removes harmful moisture. The silica beads also work to attract moisture from inside the equipment reservoir during service or shut-down, keeping the equipment dry.

### (1) Center Tube

The center tube is constructed from rugged nylon material providing rigidity to the element and allowing for even airflow through the silica gel.

### 2 Secondary Filter Media

Second filter step prevents any possible migration of silica dust providing added system protection.

### (3) Secondary Oil Mist Collector

Polyurethane foam collects oil mist and distributes air evenly over filter media and moisture absorbing silica gel.

### (4) Moisture Absorbent

The PowerBreather<sup>™</sup> silica gel provides industry leading moisture removal and holds up to 40% of its weight.

### 5 ABS Outer Shell

Clear outer shell provides a visual indicator of silica gel condition allowing for optimum change out intervals.

#### 6 Filter Media

1-micron absolute particulate filtration is provided by a polyester filter media.

#### 7 Oil Mist Collector

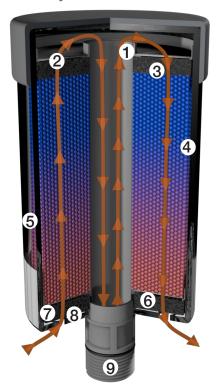
Polyurethane foam collects oil mist and distributes air evenly over filter media and moisture absorbing silica gel.

#### (8) Air intakes

Air intakes are opened based on flow requirements and provide moisture protection for breather while being shipped/stored.

#### (9) Sure-fit Connection

Use sure-fit connections instead of filler/breather cap. Adapters also available.







### **Dimensions**

Model	Connection	Height	Width
TT-BB	3/8" Sure-Fit (NPT, BSPP, BSPT)	4.14" (10.52 cm)	2.54" (6.45 cm)
TT-1	3/8" Sure-Fit (NPT, BSPP, BSPT)	5.59" (14.2 cm)	2.54" (6.45 cm)
TT-2	1" Sure-Fit (NPT, BSPP, NPSM)	6.11" (15.52 cm)	4.10" (10.41 cm)
TT-3	1" Sure-Fit (NPT, BSPP, NPSM)	8.28" (21.03 cm)	4.10" (10.41 cm)
TT-4	1" Sure-Fit (NPT, BSPP, NPSM)	10.38" (26.37 cm)	4.10" (10.41 cm)

### **Sizing Suggestions**

Model	Max Moisture Retention
TT-BB	28 ml / 1.0 fl oz
TT-1	60 ml / 2.0 fl oz
TT-2	142 ml / 4.8 fl oz
TT-3	264 ml / 8.9 fl oz
TT-4	424 ml / 14.3 fl oz
Model	Max Airflow at 1psid
<b>Model</b> TT-BB	Max Airflow at 1psid 7 cfm / 198 lpm
	·
TT-BB	7 cfm / 198 lpm
TT-BB	7 cfm / 198 lpm 7 cfm / 198 lpm
TT-BB TT-1 TT-2	7 cfm / 198 lpm 7 cfm / 198 lpm 18 cfm / 510 lpm

### **Materials**

### **Body:**

ABS, Nylon, Polypropylene, Buna

### **Moisture Absorbing Media:**

PowerGel™ Silica Gel

### **Filter Media:**

Polyester, Polyurethane

### **Filter Efficiency:**

1 Micron Absolute

### **Operating temperatures:**

- -20 F to 200 F
- -29 C to 93 C

### **Performance**

The TTI PowerBreather offers significant performance improvements over other leading desiccant breathers.

### Value add features:

Multiple head-to-head tests with leading competitors demonstrate that TTI PowerBreather Silica Gel averages nearly 20% more moisture holding capacity than other leading brands.

The increased body length of the TTI PowerBreather allows for 10% more volume of our silica gel when compared to leading competitors.



# TTI Team Members Are Always Available to Help



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